

Waseem Ullah

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Statement: *“Aimed to secure a position with a dynamic organization where I can best in deliver my rich experience and technical skill to enhance my knowledge, willing to apply my innovative ideas, skills and creativity for accomplishing the organization goal’s”*

Professional Experience

Fast Cables Pvt. Ltd., Lahore (Pakistan)



A) Working as Production & Operation Manager MV Section.

Designation: *Promoted as Manager Production on July 2022 from Deputy Manager Production.*

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Responsibilities:

- **Achievement #** successfully installed and commissioned new 35KV-3 Layer Co-Extrusion CCV LINE Prius technology.
- Evaluation machine resource to ensure continued production and minimal down time.
- Establishing a balance between increased productivity and reduced cost of manufacturing process.
- Technology to perfection **X-RAY 8000 NXT** Successful commissioning, full operation and complete maintenance.
- Setting productivity goal for each production team.
- Developing workflow policies and procedure that improve efficiency without compromising safety and quality.
- Communicating with upper management regarding problems, issues impacting production.
- Make sure all equipment’s spare part inventory up to date either import or local market.
- Plan execution in way to ensuring firm vision, mission and values.
- Liaise with different department, teams and vendor for organization smooth work flow.
- Decide on and order the resources that are required and ensure stock levels remain adequate.
- Ensure that health and safety guidelines are followed, free accident environment.
- Method analyzing for selection of best alternative out of them.

B) Worked as a Deputy Manager Production full time Nov-2020 to June 2022

Responsibilities:

- Coordinate and plan production priorities, workflow and schedule.
- Working as an operation engineer at **CCV Line** for MV cable manufacturing technology first ever introduce in **Pakistan**.
- Identify and report operational and maintenance problems to prevent production delays.
- Schedule routine inspection and maintenance of production equipment to prevent equipment break- Downs and malfunctioning.

- Develop or update standard operating procedures and best practices for production operations.
- Ensure that all equipment's, materials and supplies are readily and continuously available to carry out production processes.
- Address to concern employees for complaints in professional manner.
- Employee motivation and training to acquire their skills in qualities products achievement.
- To provide suggestion box to employee for continues operation improvement.
- Arrange training /education session to the subordinate for the work improvement.

C) Worked as an assistant manager production from full time June 2019 to Nov-2020

Designation: *Worked As a Sr. Production & Operation Engineer from Jan 2017 June 2019*

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Responsibilities:

- Manage performance review, appraisal of the employees.
- Optimize production operations to accomplish the quality products and performance standards.
- Ensure safety measures in procedures are followed to reduce unexpected incidents and hazards.
- Ensure production process, to follow the company policies and procedures accordingly.
- Determine resource requirements and work allocation for better results.
- To ensure work order completed in the time, minimizing the lead time.
- Worked as a **DIC (ISO Coordinator)** to implement standards, and maintain **SOP'S** documentation.
- Address the risks and hazard in the given task and protection manner. (*given toolbox talk*)
- Perform a key role in Implementation of **lean manufacturing** tools.
- Preparing integrated maintenance planning to minimize loss of production over the long term.
- Develop and maintain good working relationship with concern departments.
- Always adhere to technical procedures and good manufacturing processes.

D) Fast Cables Pvt. Ltd., Lahore (Pakistan)

Designation: *I have been working as a **Production Engineer** since 28-Dec-15 to 31-Dec-16*

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Responsibilities:

- Follow up project activities, meeting with project manager, setting next plan and goals.
- To understand the mechanical drawing's.
- Closely in touch with commissioning engineer, problems solving by prompt coordination with concern departments.
- Efficient utilization of the untrained manpower according to their skills.
- Maintaining updated tools and equipment's, to ensure safe working environment.
- Monitoring cable manufacturing technology (machineries) commissioning activities.
- Installation of the **PSA** (Pressure swing absorption) advanced gas separation technology.
- Expediting pneumatic system air supply fabrication work.
- Worked as a team with commissioning engineer for production trials as per agreement.
- To train employee's for safe materials handling.
- To assign the responsibility and authorities for the follower to evaluate their skills.
- Ensure all health safety standards are met and that all equipment's complies with company and legal standards
- Identify nonconformity quality products, given viable solution to restore.
- Reviewing the manufacturing process to improve **lead time** achieving given targets in time.
- Worked with Internal audit team/ do monthly stock taking to eliminate cost affecting factors



E) Pakistan Cables Pvt. Ltd., Karachi (Pakistan)

Designation: Promoted as a Production Engineer from 30.09.2014 to 22.12.2015

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Responsibilities:



- Implement an improved efficiency measurement system to capture machine and labor efficiency, material yields, and rejects/ rework ensure of right things at right time.
- Expediting whole production (work measurement, method study) evaluating best utilization of facilities, energy operation and material handling.
- Play role as group leader for **Kaizen** approach, **5'S** and **lean manufacturing** implementation.
- Evaluate and revise changes as necessary and making **SOPs** for operation.
- Follow up **forecast** making master and shop scheduling, to achieve the objectives of production in the right time.
- Working on **MRP** and **TPM** to ensure inputs good availability minimize the lead time.
- Technical skill to take corrective action in product quality variation to ensure customer's product specification, give **TQM** concepts to follower's
- Monitoring manufacturing process, improvement in process, alternate idea's coordinate maintenance department to update the machine, minimizes production lost time.
- Organize plant start-up & shut-down schedules to ensure minimum loss of production time & cost.
- Coordinated with **HSE** team to ensure **HSE** environment with my personal experience.

F) Pakistan Cables Pvt. Ltd., Karachi (Pakistan)

Designation: Promoted as a **Technical Engineer** from 01.07.2014 to 30.09.2014

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Responsibilities:

- To make sure updated specification of the manufacturing cables.
- Improvement in the each stage of cables production process to ensure customer desire.
- Address the unsatisfactory quality products factors.
- Following the most effective and compatible process to achieve best utilization of the materials.
- Calculating method study and work measurement to enhance productivities.
- Make sure the customer stated need to minimize failure cost (Internal/External).
- Selection of the right man for the right job at right time to achieve setting goals in the time.
- Revising the monthly **forecast**, trace out order priority.
- Establish system of rewards for meeting the goals.
- An efficient material handling training.
- Maintains raw materials inventory for continuous production.



G) Pakistan Cables Pvt. Ltd., Karachi (Pakistan)

Designation: Promoted as a **Trainee Engineer** from 16.09.2013 to 30.06.2014

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Responsibilities:

- Preparing daily production reports.
- Understanding cable manufacturing process from raw stage to finish goods.
- Updating manufacturing equipment's (over all machine) maintenance record cards.
- Check out daily production plan per shift.
- Coordinate with raw material management personals.
- Operating LV/MV cable manufacturing machines.
- Prosecute machine feed availability.
- Production lost/ Break down reports to senior.
- Collection of the data for time study analysis.



**H) Five Star Construction Pvt. Ltd, Karachi A Project Unilever Group at
Futehally Chemical's (Pvt.) Ltd**

Designation: As a **safety in charge and planning Coordinator** from Sep-2010 to Nov-2011

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Responsibilities:

- To ensure the HSE environment in all type of work permit area follow standard of **OSHA**.
- As a Trainer to motivate and give awareness of safety to workers, Starting form Tool box talk.
- Prepare **THA** (Task hazard analysis), safety plan and safety audit, meet the **FCL** policy.
- Equipment's and tool's inspection on daily bases.
- Proactive approach to overcome hazard, accident and near miss.
- Work as a planning Coordinator following using **Ms Project software**



Apprenticeship's Experience:

- **As Apprentice Engineer** **At** **Karachi Tool Die and Mould Center**
Observing Machining operations including conventional and CNC machines, heat treatment and Furnace, tool, dies and moulds designing, manufacturing, Maintenance and Reverse Engineering .
- **As Apprentice Engineer** **At** **Karachi Shipyard and Engineering work**
Observing steel cutting, bending, rust removing, lathe machine operation and water plasma cutting process, QC and QA process and heat treatments process.

Summary of Qualification

S. No	Degree Title	Institution	Status	Grade	%age
01	B.E in Industrial Engineering & Management Or Mechanical Engineering recognized by PEC	DUET Karachi	2009-2012	"A"	75% CGPA (3.2)/4.0
02	HSSC(FSc) Pre-Engineering	GDC Kohat	2008	"A"	73.09 %
03	SSC(Science)	GHS Kohat	2006	"A"	74.85 %

Achievements

A) Graduate Project:



Title: Production Planning and Control's at **(ISUZU) Ghandhara Industries Ltd** Karachi

The main objective of this research was to examine the Influence and Importance of PP& C in any a will organized firm, PP&C play a vital role in achieving customer satisfaction, focus the mission of enterprise as a whole, PP&C objective can be summarized as to produce the product

(At the right Quality, in the right quantity, at the right time, at the optimum use of resource)

B) Mini Project's:

- Work on HSE ISO 14001 implementation in **(GIL Pvt Ltd)** Karachi.
- (Case Study) of ISUZU FTR 33 Truck Body Manufacturing Process improvement

C) Certificates:

- Safety officer form voice training institute with excellent result.
- Basic CAD using Pro-engineer WF 5.0 **(Software)** From (Karachi Tool's, Dies and Mould Centre).
- MS Project (Project management) from Skill Development Council Karachi.
- Quality Awareness workshop form PIQC Karachi.
- General Safety & Firefighting Workshop at Pakistan Cable-ISO

Skills

Computer skills

- MS-Office (MS-Word, MS- Power Point, MS-Excel)
- MS PROJECT (Project Management, Scheduling and Planning)
- Prove-E (Mechanical Part design and its assembly)
- TORA Linear Programming Solution (Operation Research)
- NX6 Uni graphic (Mechanical Part design and its assembly)

Soft skills

- Skill to meet the firm objectives and goal in the time, using optimum resources.
- Ability to work under pressure and tight deadlines.
- Ownership of job and play a role of leadership.
- Result oriented and problem solving approach.
- Process excellent decisions making skills.
- Good communication skill in Urdu and English.
- Able to adapt oneself to new surroundings; to make suitable change so as to fit new conditions.
- Active, full of life, vigorous, an energetic engineer, imitative worker

Reference

Will provide upon organization requirement